

Single-Window Hub

and Virtuous Environmental



Government of India Ministry of Environment, Forest and Climate Change (Issued by the State Environment Impact Assessment Authority(SEIAA), TELANGANA)

To,

The Chief Engineer

TSIIC

Telangana State Industrial Infrastructure Corporation EMP wing, 5th Floor, Parishrama Bhavan, Bhasheerbagh, Fateh Maidan, Hyderbad, pin-500004 -500004

Subject: Grant of Environmental Clearance (EC) to the proposed Project Activity

under the provision of EIA Notification 2006-regarding

Sir/Madam,

This is in reference to your application for Environmental Clearance (EC) in respect of project submitted to the SEIAA vide proposal number SIA/TG/INFRA2/434798/2023 dated 27 Jun 2023. The particulars of the environmental clearance granted to the project are as below.

EC Identification No. 1.

File No.

3. **Project Type**

4. Category

2.

Project/Activity including 5. Schedule No.

6. Name of Project

7. Name of Company/Organization

8. **Location of Project**

9 **TOR Date** EC23B039TG110663

SIA/TG/INFRA2/434798/2023

New

8(b) Townships and Area Development

Proposed Special Food Processing Park" at Vangara Villages, Bheemadevarapally

Mandal, Hanumakonda District, Telangana State by "TSIIC".

TSIIC

TELANGANA

N/A

The project details along with terms and conditions are appended herewith from page no 2 onwards.

> (e-signed) Smt. Sunita M. Bhagwat, IFS **Member Secretary** SEIAA - (TELANGAŃA)

Date: 28/07/2023



Note: A valid environmental clearance shall be one that has EC identification number & E-Sign generated from PARIVESH.Please quote identification number in all future correspondence.

This is a computer generated cover page.

- This has reference to your application along with EIA Report submitted online on 27.06.2023 (proposal No. SIA/TG/INFRA2/434798/2023) accepted on 13.07.2023 Environmental Clearance for the "Special Food Processing Park" by M/s. Telangana State Industrial Infrastructure Corporation (TSHC) Ltd., Sy.No.581 Vangara (V) and Sy.No. 415 of Gatta Narasingapuram (V), Bheemadevarapally (M), Hanumakonda District. It was informed that total power requirement for the project is estimated to be 1795 kVA. Three-phase electrical power supply will provide through the nearest available sub-station of Telangana State Electricity Board. It was noted that the nearest human habitation viz., Mangalpally (V) exists at a distance of 200 mts (W) from the proposed site. It was noted that nearest water body viz., Vanagara Cheruvu (NE) exists at a distance of 2.30 km from the boundary of the site. It was also noted that nearest RF viz., Mirjapur RF exists at a distance of 2.0 km from the boundary of the site. The capital cost of the project is Rs. 47.468 Crores.
- II. The Telangana State Industrial Infrastructure Corporation (TSIIC) proposed to develop Special Food Processing Park (SFPP) near Sy.No.581 of Vangara (V) & Sy.No. 415 of Gatta Narasingapuram (V) in an area of 98.22 Ha. (242.71 Acres) with 43 plots. The proposed Special Food Processing Park do not house any Category A & Category B Industries as per EIA Notification 2006 & subsequent amendments and hence the project has to be considered under 8(b) Type of activity Township and Area Development project under Category B.
- III. The area details of the proposed Industrial Park as informed by the proponent are as follows:

S. No.	Details	Area (in Acre)	Percentage (%)	Remarks	
1	Plotted Area (Including 3.00Green Buffer)	117.46	48.40		
2	Roads Area	22.47	9.26	Green Area 33.3 %	
3	Green Area	80.71	33.25		
4	Social Infrastructure	7.43	3.06		
5	CFC Area	4.73	1.94		
6	Commercial Area	5.33	2.20		
7	Buffer Area for Ponds & Canals	4.58	1.89		
	Total Layout Area	242.71	100.00		
	No. of	Plots: 43 Nos.			

IV. The proponent informed that on the basis of the market analysis, area strengths and Government policy thrust, it has been proposed to concentrate on following verticals and focus areas in the proposed Special Food Processing Park (SFPP):

	Anticipated Type of Industries /Activates	Categorization as per CPCB
•	Milk process and dairy Products (Integrated project)	Red
0	Processing Including Fruits and Vegetable processing	Orange
•	Manufacture of Dairy Products (includes manufacturing of milk, milk products, ice cream etc.,)	
•	Manufacture of other food products processing & preserving of meat (includes production, processing and preserving of meat and meat products) aqua food related processing (fish & prawns etc.,)	

Anticipated Type of Industries /Activates		Categorization as per CPCB	
•	Manufacture of grain mill products, starches and starch products (Includes flour milling, rice milling and milling of the other grains, para boiled rice mills, Oil processing) Chilling plant, cold storage, ripening plants and ice making facilities Facility of handling, storage and transportation of food grains	Green	
	in bulk		
•	Spice grinding, Tamarind powder manufacturing	200	
•	Flavored betel nuts production/ grinding (completely dry mechanical operations)	White	
•	Ground nut decorticating		
•	Packing of powdered milk		

V. The proposal has been examined and processed in accordance with EIA Notification, 2006 & its amendments thereof. The proponent obtained Auto Terms of Reference (TORs) vide lr. dt. 12.06.2023. The State Level Expert Appraisal Committees (SEAC) of Telangana State examined the application along with Final EIA report in its meetings held on 14.07.2023 & 22.07.2023. Based on the information furnished, presentation made by the proponent and the consultant M/s. Sri Sai Manasa Nature Tech Pvt. Ltd., Hyderabad; Proponent's lr.dt.23.07.2022; the Committee considered the project proposal and recommended for issue of Environmental Clearance. The State Level Environment Impact Assessment Authority (SEIAA) in its meeting held on 24.07.2023 examined the proposal and recommendations of SEAC for issue of Environmental Clearance. Accordingly, after discussions in the matter, the SEIAA, Telangana hereby accords Environmental Clearance to the project as mentioned at Para No. I under the provisions of EIA Notification - 2006 and its subsequent amendments issued under Environment (Protection) Act, 1986 subject to implementation of the following specific and general conditions:

I. Statutory compliance:

- i) This clearance is subject to final order of the Hon'ble Supreme Court of India in the matter of Goa Foundation Vs Union of India in Writ Petition (Civil) No.460 of 2004 as may be applicable to this project.
- ii) The project proponent shall obtain forest clearance under the provisions of Forest (Conservation) Act, 1986, in case of the diversion of forest land for non-forest purpose involved in the project.
- iii) The project proponent shall obtain clearance from the National Board for Wildlife, if applicable.
- iv) The project proponent shall prepare a Site-Specific Conservation Plan & Wildlife Management Plan and approved by the Chief Wildlife Warden. The recommendations of the approved Site-Specific Conservation Plan / Wildlife Management Plan shall be implemented in consultation with the State Forest Department. The implementation report shall be furnished along with the six-monthly compliance report.

- v) "Consent for Establishment" shall be obtained from Telangana State Pollution Control Board (TSPCB) under Air and Water Act. Further, the individual industries proposed in the Industrial Park shall also obtain Consents from the TSPCB under Air and Water Acts before the start of any activity / construction work at site.
- vi) This environmental clearance is only for the said Industrial Park. Any other activity (i.e., other than the activities listed in the EC Order) within the Industrial Area would require separate environmental clearance, as applicable under EIA Notification, 2006 as amended from time to time.
- vii) The project proponent shall obtain the necessary permission from the Central Ground Water Authority, in case of drawl of ground water / from the competent authority concerned in case of drawl of surface water required for the project.
- viii) The project proponent shall obtain authorization under the Hazardous and other Waste Management Rules, 2016 as amended from time to time.
- ix) All other statutory clearances such as the approvals for storage of diesel from Chief Controller of Explosives, Fire Department, Civil Aviation Department shall be obtained, as applicable by project proponents from the respective competent authorities.
- x) The buildings shall have adequate distance (as per local building bye laws) between them to allow movement of fresh air and passage of natural light, air and ventilation in accordance with guidelines of local authorities.

II. Air quality monitoring and preservation:

- i) The project proponent shall install system to carryout Ambient Air Quality monitoring for common/criterion parameters relevant to the main pollutants released (e.g. PM10 and PM2.5 in reference to PM emission, and SO2 and NOx in reference to SO2 and NOx emissions) within and outside the Industrial area at least at four locations (one within and three outside the plant area at an angle of 120 each), covering upwind and downwind directions.
- ii) The emissions from the Boilers/furnaces shall be routed through appropriate Air Pollution Control equipment followed by stacks of adequate height. The concentration of particulates in the emission shall not exceed 100 mg/Nm³. Sampling Port with removable dummy of not less than 15cm diameter in the stack at a distance of 8 times the diameter of the stack from the nearest constraint such as bends etc, shall be provided to monitor stack emissions. The CBMWTF shall comply with emission standards notified under BMWM Rules, 2016. Stacks of adequate height shall be provided for D.G. Sets-2 x 500 kVA capacity, as per CPCB norms.
- iii) The industries proposed in the Food Park shall take adequate measures to avoid any odour nuisance in the surroundings.
- iv) The D.G. sets to be used during development/ construction phase shall be in conformity to Environment (Protection) Rules prescribed for air and noise emission standards. Storage of diesel shall be made underground and necessary approvals/permissions from Chief control of explosives to be obtained.

- v) Traffic congestion near the entry and exit points from the roads adjoining the proposed project site must be avoided. Parking, loading and unloading shall be fully internalized and no public space shall be utilized.
- vi) Vehicles hired for bringing construction material to the site should have a Pollution Under Control (PUC) certificate and shall conform to applicable air and noise emission standards and shall be operated only during non-peak hours.

III. Water quality monitoring and preservation:

- i. The source of fresh water is from Lower Manair Dam. Total quantity of water required during occupational stage is 1404.0 KLD. Out of that, water required for industrial process is 1262.0 KLD; Greenbelt is 196.0 KLD & domestic purpose is 198.0 KLD.
- ii. Waste water generation is 965.0 KLD from the entire SFPP. Zero discharge concepts shall be adopted in the proposed project for treatment and reuse of effluent, as it was informed that individual industries will establish their own STP & ETP in their premises to treat the effluents and reuse the treated waste water. The TSIIC shall ensure implementation of the same. Effluent shall not be discharged outside the premises under any circumstances. The domestic waste water generated from the entire park shall be treated in STP.
- iii. The individual industries, upon establishment, shall have their own STP/ETP for liquid waste treatment / disposal and hazardous waste storage facility, within their plots as per the norms of CPCB/SPCB; and No waste water shall be discharged to the rivers/streams or water bodies i.e., Zero Discharge.
- iv. Floor washing shall be admitted into the effluent collection system only by the individual units and shall not be allowed to find their way in storm drains or open areas. The individual units shall be maintained with good housekeeping practices, as committed by the proponent.
- v. The project proponent shall install effluent monitoring system with respect to standards prescribed in Environment (Protection) Rules 1986. The individual industries shall adopt online emission / effluent monitoring system as per CPCB guidelines / SPCB consent orders.
- vi. Construction of storm water drains for collection, storage and its re-use as per guidelines of Central Ground Water Authority (CGWA).
- vii. The project proponent shall report to the State Pollution Control Board about the compliance of the prescribed standards for all discharges from the Industrial Area into the sea. Project specific.
- viii. Fixtures for showers, toilet flushing and drinking shall be of low flow either by use of aerators or pressure reducing devices or sensor based control.

- ix. The quantity of fresh water usage, water recycling and rainwater harvesting shall be measured/recorded to ensure the water balance as projected by the project proponent. The record shall be submitted to the concerned Regional Office of the Ministry along with six monthly monitoring reports.
- x. Water demand during development/construction shall be reduced by use of pre-mixed concrete, curing agents and other best practices referred. Project specific.
- xi. The project proponent shall monitor regularly ground water quality at least twice a year (pre and post monsoon) at sufficient numbers of piezometers/sampling wells in the plant and adjacent areas through labs recognised under Environment (Protection) Act, 1986 and NABL accredited laboratories.
- xii. The project proponent shall make efforts to minimise water consumption in the industrial complex by segregation of used water, practicing cascade use and by recycling treated water.
- xiii. Weep holes in the compound walls shall be provided to ensure natural drainage of rain water in the catchment area during the monsoon period.
- xiv. The project should not amend or alter the pathways of the natural streams or creeks/nallah flowing.
- xv. Rain water harvesting for roof run-off and surface run- off, as plan submitted shall be implemented. Before recharging the surface run off, pre-treatment must be done to remove suspended matter, oil and grease. The bore well for rainwater recharging shall be kept at least 4 m above the highest ground water table.

IV. Noise monitoring and prevention:

- i. Noise level survey shall be carried as per the prescribed guidelines and report in this regard shall be submitted to Regional Officer of the Ministry as a part of six-monthly compliance report.
- ii. The ambient noise levels should conform to the standards prescribed under E(P)A Rules, 1986 viz. 75 dB(A) during day time and 70 dB(A) during night time.

V. Energy Conservation measures:

- i. Provide solar power generation on roof tops of buildings, for solar light system for all common areas, street lights, parking around project area and maintain the same regularly;
- ii. Provide LED lights in their offices and residential areas.

VI. Waste management:

The details of Wastes generated from the proposed Special Food Processing Park are as following:

S.No	Description	Quantity	Method of Disposal	
1,	Hazardous waste	0.52 TPD	Sent to TSDF	
2.	Used batteries	260 Nos.	Sent to authorized recyclers	
3.	Waste oil	74.0 KLD		
4.	Recycle waste	1.04 TPD		
5.	Industrial MSW	0.84 TPD	Disposed to Municipal / GP authorized as per MSW Rules	
6.	Medical centre & First aid box/kits	0.028 TPD	Disposal to authorized Biomedical treatment facility for safe disposal	

- Disposal of muck during development/construction phase should not create any adverse effect on the neighbouring communities and be disposed taking the necessary precautions for general safety and health aspects of people, only in approved sites with the approval of competent authority. The ground water quality of the adjacent to dumping area should be monitored and report should be submitted to MoEF&CC and its Regional Office concerned.
- Fly ash bricks should be used as building material in the construction as per the provisions of Fly Ash Notification of September, 1999 and amended as on 27th August, 2003 and 25th January, 2016.
- All hazardous waste generated during development/ construction phase, shall be disposed off as per applicable rules and norms with necessary approvals of the Central Pollution Control Board/State Pollution Control Board.
- V Used LEDs shall be properly collected and disposed off/sent for recycling as per the prevailing guidelines/rules of the regulatory authority to avoid mercury contamination. Use of solar panels may be done to the extent possible. Energy conservation measures should be as per Bureau of Energy Efficiency (BEE) standards.
- vi Air pollution and the solid waste management aspects need to be properly addressed ensuring compliance of the Construction and Demolition Waste Management Rules, 2016.
- vii The solid waste generated shall be properly collected and segregated in accordance with the Solid Waste Management Rules, 2016. Wet garbage shall be composted and dry/inert solid waste should be disposed off to the approved sites for land filling after recovering recyclable material. No municipal waste shall be disposed off outside the premises.
- viii The Solid waste generated from the project shall be disposed to local municipal authorities; Inorganic waste shall be segregated and disposed to authorised vendors; Process waste generated from industries will be recycled or sold to authorised vendors, as per Hazardous waste (M&H Transboundary) Rules and Amendments.

VII.Green Belt:

- i The proponent shall develop and maintain the (33%) greenbelt in an area of Ac.32.58 (Greenbelt within individual Plots & Green area all along the boundary); with at least 10 meter wide green belt along the periphery of the project area and in the vacant places in downward direction and along road sides etc., as committed by the proponent. Selection of plant species shall be as per the CPCB guidelines in consultation with the DFO.
- ii Cutting of plants/trees are to be totally avoided by the construction labours. The contractor has to maintain log book for the purchase and distribution of fuel wood.
- Management Plan for biodiversity conservation along with the implementation schedule should be prepared with the help of concerned government institution /state forest department, and same to be submitted to MoEF&CC and its Regional Office before commencement of work. Sufficient fund provision to be made to implement the same.
- All the topsoil excavated during development/construction activities should be stored for use in horticulture/landscape development within the project site. Report should be submitted to MoEF&CC and its Regional Office concerned.
- For monitoring of land use pattern, a time series of landuse maps, based on satellite imagery (on a scale of 1: 5000) of the core zone and buffer zone, shall be prepared once in 3 years (for any one particular season which is consistent in the time series), and the report submitted to MOEF and its concerned Regional office.

VIII. Human health issues:

i Occupational health surveillance of the workers shall be done on a regular basis and records maintained as per the Factories Act.

IX. Corporate Environment Responsibility:

- The company shall have a well laid down environmental policy duly approve by the Board of Directors. The environmental policy should prescribe for standard operating procedures to have proper checks and balances and to bring into focus any infringements/deviation/violation of the environmental / forest / wildlife norms /conditions. The company shall have defined system of reporting infringements / deviation / violation of the environmental / forest / wildlife norms / conditions and / or shareholders / stake holders. The copy of the board resolution in this regard shall be submitted to the MoEF&CC as a part of six-monthly report.
- ii A separate Environmental Cell both at the project and company head quarter level, with qualified personnel shall be set up under the control of senior Executive, who will directly to the head of the organization.
- Action plan for implementing EMP and environmental conditions along with responsibility matrix of the company shall be prepared and shall be duly approved by competent authority. The year wise funds earmarked for environmental protection measures shall be kept in separate account and not to be diverted for any other purpose. Year wise progress of implementation of action plan shall be reported to the Ministry/Regional Office along with the Six Monthly Compliance Report.

- iv Self environmental audit shall be conducted annually. Every three years third party environmental audit shall be carried out.
- v All the recommendations made in the Charter on Corporate Responsibility for Environment Protection (CREP) regarding plants located in the industrial estates/park shall be implemented.
- vi Special purpose vehicle shall be established for implementation, monitoring and compliance of the environmental safeguards.

X. General Conditions:

- i. This order is valid for a period of 10 years.
- ii. All pipe valves, sewers and drains shall be leak proof. Dyke walls shall be constructed around storage of chemicals, as committed by the proponent.
- iii. Rain Water Harvesting (RWH) structure(s) shall be established on the plant site for improvement of ground water level. TSHC ensure that effluent shall not enter the Rain Water Harvesting structure, as committed by the proponent.
- iv. Construction material has to be brought from approved/authorized places.
- v. Parking space to accommodate trucks, cars, two wheelers and bicycles shall be provided as per the norms.
- vi. Provision shall be made for the housing of the construction labour within the site with all necessary infrastructure and facilities such as safe drinking water, fuel for cooking, mobile toilets, mobile STP, medical health care, crèche etc., The housing may be in the form of temporary structures to be removed after the completion of the project. The safe disposal of wastewater and solid wastes generated during the construction phase should be ensured.
- vii. No change in the process technology and scope of working should be made without prior approval of the SEIAA, TS. No further expansion or modifications in the project shall be carried out without prior approval of the SEIAA, TS/ MoEF&CC, GoI, New Delhi, as applicable.
- viii. The proponent shall submit half-yearly compliance reports in respect of the terms and conditions stipulated in this order in hard and soft copies to the SEIAA; and CCF, Integrated Regional office of MoEF&CC, RO, Hyderabad on 1st June and 1st December of each calendar year. The project proponent shall upload the status of compliance of the stipulated environment clearance conditions, including results of monitored data on their website and update the same on half-yearly basis
- ix. Four ambient air quality-monitoring stations should be established in the core zone as well as in the buffer zone for RSPM, SPM, PM₁₀, PM_{2.5}, SO2, NOx monitoring. Location of the stations should be decided based on the meteorological data, topographical features and environmentally and ecologically sensitive targets and frequency of monitoring should be undertaken in consultation with the State Pollution Control Board.

- x. Data on ambient air quality (RSPM, SPM, PM₁₀, PM_{2.5}, SO₂, NO_x) should be regularly submitted to the Ministry including its Regional Office located at Hyderabad and the State Pollution Control Board/ Central Pollution Control Board once in six months.
- xi. Occupational health surveillance program of the workers should be undertaken periodically to observe any contractions due to exposure to dust and take corrective measures, if needed.
- xii. The proponent / individual industries shall make the arrangement for protection of possible fire hazards during manufacturing process in material handling. Fire fighting system shall be as per the norms.
- xiii. A separate environmental management cell with suitable qualified personnel should be setup under the control of a Senior Executive, who will report directly to the Head of the Organization.
- xiv. The funds earmarked for environmental protection measures (capital cost of Rs. 4.7 Crores and recurring cost of Rs. 2.3 Crores per annum); Budget for CER to be spent is Rs.50.0 Lakhs in & also the funds earmarked for Corporate Social Responsibility (CSR) activities should be kept in separate account and should not be diverted for other purpose. Year wise expenditure should be reported to the SEIAA, Ministry and its Regional Office located at Hyderabad.
- xv. Officials from the TSPCB and Integrated Regional office of MoEF&CC, RO, Hyderabad who would be monitoring the compliance of the stipulated conditions and implementation of environmental safeguards should be given full co-operation, facilities and documents/data by the project proponents during their inspection. A complete set of all the documents shall be submitted to the CCF, Integrated Regional office of MoEF&CC, RO, Hyderabad.
- xvi. The project proponent shall submit the copies of the environmental clearance to the Heads of local bodies, Panchayats and Municipal Bodies in addition to the relevant offices of the Government who in turn has to display the same for 30 days from the date of receipt.
- xvii The project authorities should advertise at least in two local newspapers widely circulated, one of which shall be in the vernacular language of the locality concerned, within 7 days of the issue of the clearance letter informing that the project has been accorded environmental clearance and a copy of the clearance letter is available with the State Pollution Control Board and SEIAA, Telangana. This order shall be displayed in the website of the project proponent.
- xviii The environment safeguards contained in the EIA Report should be implemented in letter and spirit. The responsibility of implementation of environmental safeguards rests fully with the proponent i.e., "Special Food Processing Park" (SFPP) by M/s. TSIIC.

- xix. Any appeal against this Environmental Clearance shall lie with the National Green Tribunal, if preferred, within a period of 30 days as prescribed under Section 16 of the National Green Tribunal Act, 2010.
- xx. The company shall undertake eco-development measures including community welfare measures in the project area.
- xxi. The proponent / individual industries shall obtain all other mandatory clearances from respective departments.
- xxii The project authorities must strictly adhere to the stipulations made by the State Pollution Control Board and the State Government.
- xxiii The project proponent shall abide by all the commitments and recommendations made in the EIA/EMP report, commitment made during Public Hearing and also that during their presentation to the Expert Appraisal Committee.
- xxiv Concealing the factual data or failure to comply with any of the conditions mentioned above may result in withdrawal of this clearance and attract action under the provisions of Environment (Protection) Act, 1986.
- xxv. The SEIAA may revoke or suspend the order, if implementation of any of the above conditions is not satisfactory. The SEIAA reserves the right to alter/modify the above conditions or stipulate any further condition in the interest of environment protection.
- xxvi The above conditions shall be enforced, inter-alia under the provisions of the Water (Prevention & Control of Pollution) Act, 1974, the Air (Prevention & Control of Pollution) Act, 1981, the Environment (Protection) Act, 1986, Hazardous and Other Wastes (Management and Transboundary Movement) Rules, 2016 and the Public Liability Insurance Act, 1991 along with their amendments and Rules and any other orders passed by the Hon'ble Supreme Court of India / High Courts and any other Court of Law relating to the subject matter.
- xxvii The proponent shall comply with Plastic Waste Management Rules, 2016 & also comply with MoEF & CC Notification No: G.S.R. 571 (E), dated: 12.08.2021 which mandated banning of usage of identified Single Use Plastic items with effect from 01.07.2022.

xxvii Grant of EC is also subject to circulars issued under the EIA Notifications 2006, which are available on the MoEF&CC website: www.parivesh.nic.in

Sd/-MEMBER SECRETARY SEIAA, T.S. Sd/-MEMBER SEIAA, T.S.

Sd/-CHAIRMAN, SEIAA, T.S.

To

Sri Shyam Sunder, Chief Engineer, M/s. TSHC Ltd. (Special Food Processing Park, Vangara), 6th Floor, Parisrama Bhavanam, Fathemaidan Road, Basheerbagh, Hyderabad- 500 004. Ph: 040-23237672

Copy to:

- 1. Prof. Ch. Krishna Reddy, Chairman, SEAC, T.S. for kind information.
- 2. The Member Secretary, TSPCB for kind information.
- 3. The EE, RO, Warangal, TSPCB for information.
- 4. The Integrated Regional office of MoEF&CC, RO, Hyderabad for kind information.

5. The Secretary, MoEF&CC, GOI, New Delhi for kind information.

//T.C.F.B.O//

Joint Chief Environmental Engineer